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1	Electrochemical Detection of Dioctyl Phthalate using Molecularly Imprinted Polymer Modified
2	Screen-printed Electrodes
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8	
9	Abstract
10	We report the investigation of electropolymerised molecularly imprinted polymers (E-MIPs) for the
11	determination of dioctyl phthalate (DOP). Low-cost and eco-friendly commercially available screen-
12	printed electrodes (SPEs) were used. E-MIPs were produced using the cyclic voltammetry (CV)
13	technique based on a water-soluble 4-aminophenol as functional monomer. E-MIPs for DOP showed
14	affinity for the template, with 80% binding efficiency and an imprinting factor of 3. The E-MIPs were
15	able to detect absolute levels of DOP in a time-dependent adsorption manner with the presence of
16	250 μg DOP (equivalent to 12.8 $\mu M)$ detected in 5 minutes with a LOD (at 15 mins) of 177.1 μg and
17	LOQ of 536.6 μg making them suitable for the measurement of DOP in freshwater when the sample
18	is pre-concentrated.
19	
20	Keywords
21	Molecularly imprinted polymers; MIPs; electrochemical polymerisation; biosensor; dioctyl phthalate

22 (DOP); di(2-ethylhexyl) phthalate (DEHP); bis(2-ethylhexyl) phthalate; environmental monitoring;

disposable electrodes.

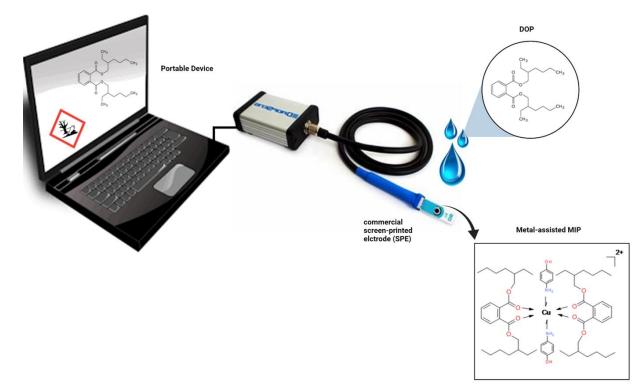
24 Highlights

• Electropolymerisation of molecularly imprinted polymers (MIPs) on screen-printed

26 electrodes (SPEs)

- Cu²⁺ coordination enhances MIP binding affinity
- Electrochemical detection of dioctyl phthalate (DOP) suitable for freshwater samples
- Real-time output for environmental monitoring
- 30

31 Graphical Abstract



- 32
- 33

34 Introduction

- 35 Dioctyl phthalate (DOP) and its structural analogues are commonly used as plasticizers on an
- 36 industrial scale to improve the flexibility and workability of polymeric materials. Through a variety of
- 37 pathways such as industrial effluent and the presence of microplastics in waterways [1], they

invariably leak into the environment. Phthalate esters (PEs) are classified as xenoestrogens and
endocrine disruptors, and their presence in the environment is a concern to human health and
aquatic life. They can affect reproductive health and physical development [2]. They have been
detected in Taiwan fish (2.4-253.9 mg/kg) [3] and in water in Kenya (0.07 - 27.20 µg/L) [4]. Their
detection in the environment is mainly based on non-selective adsorbents for sample preparation
and heavy GC-MS/ GC-FID investment albeit with a detection limit down to 1 µg/L.

44 Thus, there continues to be the need for affordable, portable, and selective techniques. While 45 biological antibodies can also be used in diagnostic tests for environmental pollutants with precise 46 results[5], antibodies are invariably unstable and require lengthy procedures to grow them in a host 47 system or cell line and to isolate them before they can be used. Alternative to the use of antibodies, 48 there is ongoing research in synthetic receptor technologies including aptamers [6] and molecularly 49 imprinted polymers (MIPs) [7]. These offer the required guest-host type interactions with molecular 50 targets which mimic antibody behaviour. MIPs offer the promise of a stable and cheap alternative to 51 biological antibodies. They are easily produced in a one-step chemical reaction for the fraction of the 52 price of antibodies. The target analyte serves as a template molecule around which a functional 53 monomer self-assembles primarily through hydrogen bonding interactions. In the presence of an 54 initiator and crosslinker, a polymer is grown effectively entrapping the target template. By and large, 55 selectivity is conferred due to the cavity architecture that remains once the template molecule is 56 removed. Selective rebinding is a function of the target template being recognised by the cavity. 57 MIPs have been used extensively for small molecule (drug and pesticide) recognition. MIPs have also 58 been used to recognise biomacromolecules including proteins [8, 9]. In the case of small molecule 59 recognition, MIPs, in powder form have featured as solid phase extractants for target, isolating the 60 compounds prior to introducing them to HPLC for determination [10, 11]. While chromatography 61 offers a powerful lab-based separation tool, there is a need for multi-solvent reagents and regular 62 maintenance to ensure the instrument works within acceptable parameters. MIPs in solid monolith 63 format have been produced for selective phthalate extraction [12].

64 Recently, MIP selectivity for target has been enhanced with the inclusion of a metal ion capable of 65 complexing simultaneously with the target template and functional monomer prior to MIP 66 formation. Such metal assistance has been found to improve the spatial recognition of the template. The metal centres such as Cu²⁺, Co²⁺ or Zn²⁺ can form coordinate bonds between functional 67 68 monomer and target template [13-16], thus improving the binding affinity of the MIP binding sites (cavities). In this work, Cu²⁺ was chosen based on its previous success within MIP integration for PEs 69 70 recognition. Its ability to coordinate with DOP by donor-acceptor interactions with two vacant sites 71 provides additional bond formation with NH₂ groups on the functional monomer [15]. 72 Electrochemical analysis has become a mainstream analytical tool for the facile determination of 73 electrochemically active inorganic, organic and biologically active compounds [17-19]. However, not 74 all analytes (e.g. esters, antibodies, and DNA) are redox active at ambient electrode potentials 75 suitable for aqueous solution analysis (-1.0 to +1.0 V vs Ag/AgCl reference). They therefore do not 76 lend themselves to direct electrochemical interrogation. In such cases, alternative approaches have 77 been considered for their evaluation using the electrochemical method including the use of redox 78 markers such as potassium ferricyanide [20]. Recently, electropolymerisation has been exploited to 79 produce thin-film MIPs on electrode surfaces using redox active functional monomers such as 80 phenols, dopamine and o-phenylenediamine [21-23]. The target template is included in the 81 monomer solution and exposed to the working electrode. Cyclic voltammetry (CV) is used to induce 82 polymerisation of the functional monomer at the electrode surface to progressively grow the 83 polymer layer, requiring multiple sequential cycles for optimum film growth. The template, when 84 removed leaves binding sites selective for the rebinding of target. The subsequent rebinding of target can be investigated also using CV. A small inorganic redox marker such as potassium 85 86 ferricyanide is used to probe the changing permeability of the MIP depending on whether the target 87 template is bound. In the bound state (when target is present), there is a reduced diffusion of redox 88 marker to the electrode and therefore a small current produced. In the eluted state (when target is 89 absent), the MIP is more permeable to the redox marker resulting in an increase in current. As

90 previously mentioned, esters are not electrochemically active in the potential window used for 91 aqueous sample analysis. The ferro/ferricyanide redox system can be used as a ubiquitous redox 92 marker for all electrode-based MIPs and obviates the need for the target itself to be 93 electrochemically active. In an alternative electrochemical approach, semiconductor materials [[24]] 94 and metal oxide frameworks [[25]] have been used to develop MIP-based photoelectrochemical 95 (PEC) sensors for DOP. Due to the mechanism of photoelectron hole generation and subsequent 96 reduction to generate a photocurrent, a suitable electron donor such as sodium sulphite is required. 97 Whereas, in our system herein, the electrochemical current is dependent on the diffusion of 98 ferrocyanide through the MIP, the photocurrent method is dependent on the diffusion of Na₂SO₃ 99 through the MIP system. Whereas offering high sensitivity due to a large number of active sites, the 100 semiconductor materials are prone to light corrosion due to rapid recombination of photogenerated 101 electron hole pairs. 102 We investigate herein, the electrochemical growth and interrogation of a MIP for DOP, using 4-103 aminophenol (4-AP) as a functional monomer and ferro/ferricyanide as a redox probe. We present a 104 combination of MIPs with copper ions to enhance the MIP-binding site and integration with 105 commercially available disposable electrochemical chip technologies to develop new, simple, and 106 disposable sensors for the measurement of DOP in water. MIPs are electrochemically grown and 107 tethered to screen-printed electrode (SPE) surfaces which will elicit an array of electrochemical 108 responses in the presence of phthalates. We will show that the selectivity of MIPs can be improved 109 by introducing a metal centre during the MIP production process. The novelty of our approach is 110 that we demonstrate the permanent integration of copper ions as part of the MIP/ electrochemical sensor composite. This has not been previously published to our knowledge. The sensitivity and 111 112 stability of MIP-based sensors for PEs would make them attractive for rapid diagnostics as a simple 113 screening tool.

114

115 Experimental Section

116 *Materials*

117 Dioctyl phthalate (DOP), copper chloride (CuCl₂.2H₂O), sulphuric acid (1 M), potassium ferricyanide, 118 potassium chloride, phosphate buffer saline tablets (PBS, 10 mM, pH 7.4±0.2) and 4-aminophenol (4-119 AP) were purchased from Sigma-Aldrich (Poole, Dorset). All chemicals were of analytical grade and 120 were used without further purification. PBS solutions were prepared using high-purity water from a 121 Millipore Milli-Q system (resistivity \geq 18 M Ω cm) and filter sterilised (0.2 μ m filter). Disposable 122 screen-printed electrodes (SPE) (Au-AT) comprising a gold working electrode (4 mm diameter), a 123 gold counter electrode and silver reference electrode were purchased from Metrohm Dropsens 124 (Runcorn, Cheshire).

125

126 Methods

127 Polymer layers using 50 µL depositions were fabricated directly onto Au-AT-SPE surfaces by 128 electrochemical polymerisation using cyclic voltammetry (CV). Pre-polymer solutions were produced 129 by dissolving 21 mg of 4-AP, 50 mg of CuCl₂.2H₂O in 900 μ L H₂SO₄ (0.5 M). DOP template was added 130 in excess to give a final 10% (v/v) solution. To produce the MIP, the potential was cycled between 131 0.2 V and 1.2 V for 10 cycles at 50 mV s⁻¹ (~ 8 min, room temperature (RT), 22±2 °C). To remove 132 template DOP, elution was also carried out electrochemically (-0.5 V and 1.5 V for 5 cycles) at 175 mV s⁻¹ (~ 5 min, RT, 22±2 °C) using PBS (50 μL) as electrolyte and elution medium. Non-imprinted 133 134 polymers (NIP) were produced in the same manner but in the absence of DOP and taken through the 135 elution process for consistency. To evaluate MIP selectivity and rebinding, the modified SPEs were 136 exposed to 50 μ L of DOP (0.5% w/v) solution in PBS (equivalent to 250 μ g DOP) and CV and 137 differential pulse voltammetry (DPV) data collected at 5 min intervals. All SPEs were characterised at 138 each interval via typical CV/DPV scans (triplicate; 50 mV s⁻¹) using an externally loaded potassium 139 ferricyanide solution (5 mM) containing 0.5 M KCl as supporting electrolyte (50 μ L). All experiments 140 were conducted using PSTrace5 software and a portable Emstat3 potentiostat (PalmSens) connected

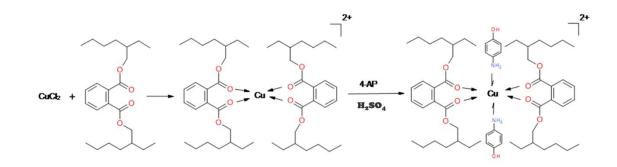
to a PC laptop.

142

143 **Results and Discussion**

144 Electrochemical Characterization of E-MIP

E-MIP and corresponding E-NIP polymers were produced using cyclic voltammetry (CV) in PBS in the presence and absence of diluted DOP, respectively. Sulphuric acid (0.5 M) was required to solubilise the 4-AP functional monomer [26] in the electrosynthesis of the E-MIP-based DOP sensor. Copper chloride was also included in the polymerising solution to facilitate a coordination to occur between central copper ions, the functional monomer and DOP (Fig. 1). The copper was used as a spacer and mediator to optimise the so-called cavity or binding site within the MIP.



151

Fig. 1 - Proposed mechanism for copper-assisted self-assembly of template (DOP) with monomer (4AP). Composed in Symyx draw 3.3.

154

155 Side redox reactions involving the Cu²⁺ being reduced to Cu⁺ or metallic copper which can occur at

negative potentials [27] were avoided by keeping the scan range above +0.2 V (vs Ag/AgCl). Various

157 scan speeds and cycle numbers were investigated to determine optimum conditions for DOP

template capture during polymerisation (see supplementary; Fig. S1).

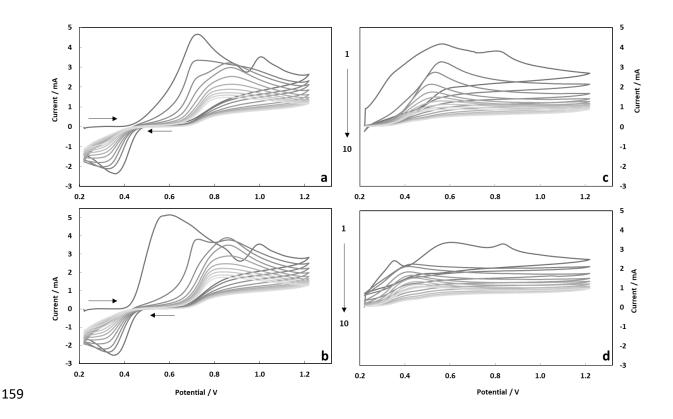


Fig.2 – CVs illustrating typical current responses in the 10 scan electropolymerisation process of 4-AP
 in the presence of copper chloride for DOP MIP layers (a) and NIP layers (b); absence of copper
 chloride DOP MIP layers (c) and NIP layers (d); all using H₂SO₄ (0.5 M) at a scan rate of 50 mV s⁻¹.

164 A total of ten cycles were found to be optimal to form stable and integral poly(4-AP) MIP and NIP 165 films adsorbed to the working electrode of the SPE (~ 8 min, RT, 22±2 °C). Fig. 2a and 2b show the 166 polymerisation cycles for E-MIP and E-NIP respectively. Two anodic peaks are observed initially (at 0.6 V and 0.97 V) attributed to formation of radical monocation (4-AP⁺) and oxidation to dication 167 respectively. These peaks diminish with continuous cycling and are replaced by one broad anodic 168 169 peak mid-way between the two original peaks. On the negative sweep, only one of these anodic 170 peaks show complementary cathodic peaks at around 0.25 V. The progressive decrease in anodic 171 and cathodic peak currents with each cycle is an indicator that the 4-AP monomer is 172 electrochemically polymerising and adsorbing to the electrode surface. A proposed structural mechanism for the synthesis of poly 4-AP is given in work by Thenmozhi et al. [28]. 173

Fig. 2c and 2d also show the polymerisation cycles for E-MIP and E-NIP respectively in the absence of
the metal mediator. It is interesting to note the anodic peaks due to 4-AP oxidation and
polymerisation shift to higher potentials in the presence of copper, during and following the
formation of E-MIP and E-NIP.

Following MIP or NIP formation, ferricyanide was used as a redox label to confirm that either E-MIP or E-NIP was deposited on the bare electrode. A diminution in peak current to the redox marker (compared with the bare electrode) was a firm indicator that a polymer layer was formed on the electrode surface. To remove (elute) DOP template, the voltage was cycled at more positive potentials (from -0.5 V up to 1.5 V) post-polymerisation in PBS (see supplementary; Fig. S2). This was found to effectively remove the template without apparently compromising the integrity of the preformed E-MIP.

185 Fig. 3 a and b compares the ferro/ferricyanide cyclic voltammograms on a bare electrode and 186 following polymer formation, template elution and template rebinding for MIP and NIP respectively. 187 The E-MIP follows the expected pattern in change in peak currents. There is a significant decrease in 188 current upon MIP formation, compared with the bare electrode. Upon template elution, the anodic 189 peak increases to an intermediate stage but still lower than the bare electrode, confirming that 190 template has been removed (thus allowing more redox marker to diffuse to the electrode). Upon 191 template rebinding, the peak current decreases due to a decrease in permeability of the redox 192 marker to the electrode. The E-NIP also behaves as expected (Fig. 3b). The redox marker signal is 193 much reduced following E-NIP formation, when compared with E-MIP formation. This points to a 194 lower porosity and permeability within the NIP than the MIP, which is to be expected. The peak 195 position shift (increase in potential) in oxidation and reduction peaks (and associated peak 196 broadening) is expected. Prior to DOP addition, the polyphenol-based MIP layer contains DOP-197 selective cavities (pores) which allows relatively unimpeded access of ferricyanide to the SPE 198 electrode surface. However, upon the addition of increasing concentration of DOP (an insulating and

non-conducting material), this selectively binds within the MIP cavities, blocking the path for
ferricyanide transport to the electrode and subsequently introduces an increasingly insulating
barrier to diffusion of the redox marker to the electrode surface resulting in the observed decrease
in ferri/ferrocyanide peak current and an associated shift (increase) in peak position to more positive
potentials.

204 The absence of template in the E-NIP production confers that film formation progresses unimpeded 205 during the polymerisation cycles allowing the production of a dense polymer layer. The NIP layer is 206 expected to be more uniform and homogenously produced compared with the MIP. The presence of 207 the template, DOP, serves to impede the otherwise natural course of monomer polymerisation and 208 crosslinker incorporation. The polymerisation process therefore needs to navigate around the 209 template and entraps it between the growing polymer chains during the process resulting in a more 210 porous polymer layer structure on the electrode. Polymer growth in the NIP, by contrast, is less 211 tortuous allowing it to form a more rigidly coupled, homogeneous and dense layer with inherently 212 low porosity.

Therefore, for an equivalent number of polymerisation cycles, the NIP will incorporate more monomer than the MIP. With the assistance of the Cu²⁺ ions, an initial pre-polymerisation complex can be formed between DOP, copper and the 4-AP monomer. This pre-polymer complex (as proposed in Fig. 1) appears to be crucial in improving cavity affinity for DOP rebinding. Further, since there is no template to remove in the NIP, subsequent elution cycling also confirms that electrochemical elution conditions do not affect the integrity of the polymer layer.

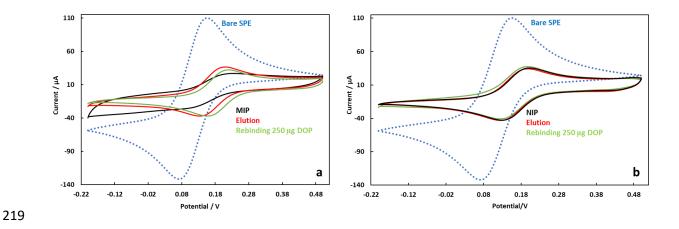


Fig.3 – CV characterisations using a 5 mM potassium ferricyanide solution containing 0.5 M KCl as
 supporting electrolyte (50 μL, triplicate, 50 mV s⁻¹) illustrating the current responses for SPEs
 modified with MIP before elution; MIP after elution; MIP after rebinding 250 μg DOP in PBS solution
 (a) and NIP before elution; NIP after elution; NIP after rebinding DOP (b).

225 Fig. 4 compares DOP (250 µg DOP in 50 µL PBS solution; equivalent to 5 mg/mL or 12.8 µM) 226 rebinding to MIP with and without metal ion assistance during polymerisation. In these rebinding 227 studies, copper assistance radically improves the rebinding efficiency and selectivity for the 228 template. Whereas, there is no significant change in the redox marker signal with metal-unassisted 229 MIP (MU-MIP), there is a clear and measurable decrease in anodic peak of the redox marker 230 following DOP rebinding on MIP with metal assistance (MA-MIP) due to copper pre-treatment. 231 Additionally, our results suggest that once the complex is consolidated during MA-MIP formation, 232 the copper persists within the polymer even during the elution cycles and produces a more compact 233 polymer layer.

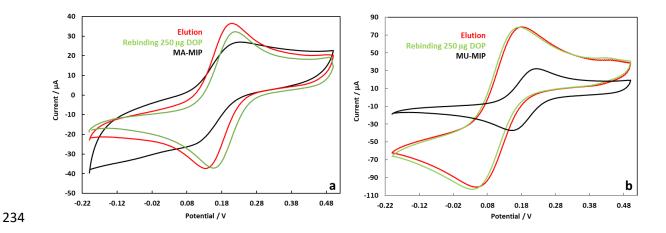


Fig. 4 - CV characterisations using a 5 mM potassium ferricyanide solution containing 0.5 M KCl as supporting electrolyte (50 μ L, triplicate, 50 mV s⁻¹) illustrating DOP (250 μ g DOP in PBS solution; i.e. 0.5% w/v)) rebinding to MIP with (a) and without (b) metal ion assistance during polymerisation.

239 Confirmation was sought using SEM-EDX of MA-MIP before and after template elution to 240 demonstrate the presence of polymer modification and topography change (Fig. 5); while also demonstrating the residual presence of metal ions within the polymer. Characteristic copper peaks 241 242 (2000 counts at 1 keV) could be observed in freshly prepared MA-MIP, and the peaks remained upon 243 subsequent elution (see supplementary; Fig. S3). There appears to be a hysteresis effect in the MA-244 MIP where copper inclusion has aided and improved the polymer cavity architecture leading to improved rebinding of DOP to MIP. This is in line with other recent reports where metal ion inclusion 245 246 during both imprinting and rebinding stages has improved MIP affinity for template [15], but our 247 findings appear to be the first report of the metal playing a semi-permanent role in improving the binding site characteristics during both the MIP formation and rebinding processes. 248

249

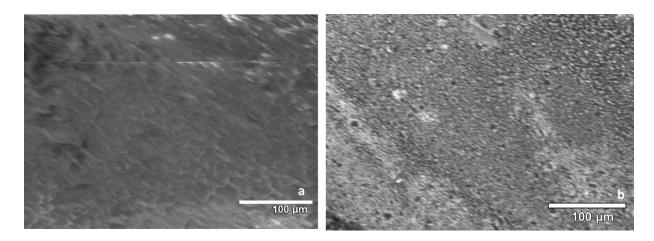


Fig.5 - SEM-EDX scans of MA-MIP before (a) and after (b) elution demonstrating the presence of polymer modification and topography change. Scans were conducted using a JCM-6000PLUS at the set parameters of 15.0 kV, Probe Current: 7.47500 nA. SPEs were measured in triplicate using 3 different sites.

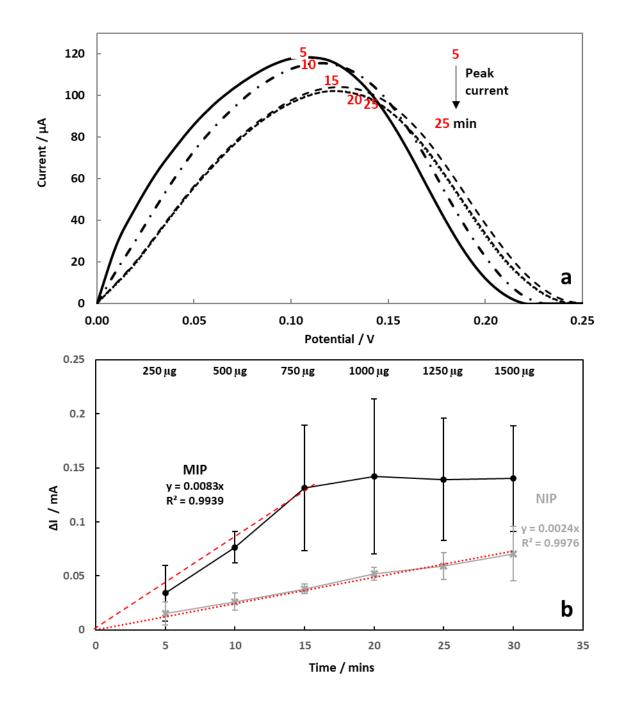
255

256 DOP Detection using E-MIPs

257 Fig. 6a shows the effect on the ferricyanide differential pulse voltammetry (DPV) signal with time (5-258 minute intervals) upon reloading DOP into MIP over a 25-minute period in PBS buffer solution. The 259 signal decreases as expected with time as the DOP binding sites become occupied, thereby 260 preventing diffusion of redox marker to the electrode; and reaching a saturation point at 20 261 minutes. When absolute values of the change in peak current are plotted against time over a 30-262 minute period (Fig. 6b), we can directly compare the effect of DOP binding to MIP and NIP. With 263 MIP, as stated, there is an initial linear increase in current change with exposure time reaching a 264 saturation (plateau) at 15-20 min. With the NIP, there is, as expected, a lower level of DOP binding 265 (due to non-specific binding) and a linear relationship between current change and DOP exposure 266 time. The MIP:NIP current change ratios (equated to relative imprinting factors) at 5 min and 10 min 267 DOP exposure are 3.1 and 3 respectively. Therefore, we propose absolute levels of 250 µg of DOP in 268 can be detected reliably within 5 min using our method.

269 Given that the MIPs were able to detect the presence of DOP in less than 10 minutes, then by 270 extrapolation a limit of detection (LOD) of $177.09\pm95.83 \mu g$ (equivalent to 3.5 m g/m L; $9 \mu M$)) and a 271 limit of quantification (LOQ) of 536.64±119.59 µg DOP were determined for our E-MIP based on 272 poly(4-aminophenol) insulating polymer. LOD and LOQ were calculated based on the linear dynamic 273 range (LDR) at 3.3σ and 10σ respectively. Using a similar electrochemical approach but with a 274 polypyrrole conducting polymer as the E-MIP material, Bolat et al. [29] reported a detection range 275 between 0.01–1.0 µM of dibutylphthalate. Our DOP-MIP screen-printed electrode device is suitable 276 for the measurement of DOP in PBS, but some sample concentration would be required. As required 277 with chromatographic techniques [30], for both our E-MIP system and that of Bolat et al., the water 278 sample would need to be first pre-concentrated using, for example, solid phase extraction [31] 279 allowing for pre-concentration factors of 600 to 1000 in order to be able to measure down to the 280 WHO recommended levels of 5 µg/L (12.8 nM) of DOP. We performed experiments using DOP (2.5 281 mg/mL) spiked in tap water. The sample was diluted in PBS prior to electrochemical analysis. We 282 demonstrate that we can determine the presence of DOP, with 98.5% recovery following 25 min of 283 exposure of sample to the sensor.

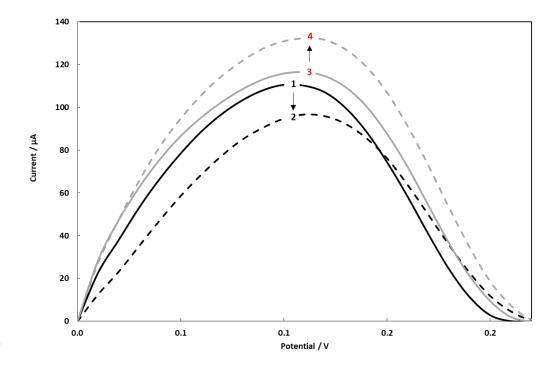
284 Recently a MIP layer based on o-phenylenediamine, selective for DOP, was electrochemically grown 285 on the bismuth sulphide (Bi₂S₃) layer [24]. In the latter study, EIS was used to interrogate the MIP 286 and corresponding NIP. Bespoke ITO electrodes were modified with Bi₂S₃, a metal chalcogenide 287 semiconductor. The photoelectrochemical sensor apparently demonstrated pM sensitivity to DOP 288 and selectivity when tested against other phthalate esters. The Bi₂S₃ layer has photoelectric 289 properties which can be interrogated electrochemically, but it was not very clear from the paper 290 what the mechanism was that allowed Bi₂S₃ to be a superior sensitive material to electrochemically 291 detect DOP in the MIP overlayer. Also, given the multi-step approach requiring Bi₂S₃ synthesis, its 292 attachment to ITO followed by electrochemical growth of MIP layers, the reproducibility of each step 293 is not discussed.



294

Fig.6 – (a) DPV characterisation of diminishing ferricyanide signal with DOP rebinding to MIP taken at 5, 10, 15, 20 and 25 minutes (note DPV curves at 20 and 25 min are superimposed); (b) Kinetics of rebinding 50 μ L of DOP (250 μ g) onto MIP (•) and NIP (X) in PBS. LOD and LOQ were calculated based on the LDR at 3.3 σ and 10 σ respectively. Data represents mean ± SD, n=3.

The feasibility of re-using our E-MIP modified SPEs for DOP detection was also investigated. Fig. 7 demonstrates that the DOP-MIP is suitable for single use only. After a first rebind (where DPV peak moves from curve 1 to 2) and subsequent DOP elution (where DPV peak moves from curve 2 to 3), attempts at a second (or third rebind) results in a ferro/ferricyanide oxidation peak returning to that of the bare electrode (i.e. DPV peaks move from curve 3 to 4), suggesting that the MIP layer has been removed. Therefore, the device is not feasible for multiple uses or real-time monitoring but is reliable for single use.



307

Fig.7 – DPV characterisation of ferricyanide signals with 250 μg DOP rebinding to MIP taken after 5
 min using a first elution (curve 1 to curve 2) and post a second elution (curve 3 to curve 4).

310

311 Conclusions

312 We have shown that 4-aminophenol can be used a functional monomer for the imprinting and

determination of DOP. MIP affinity is improved with Cu²⁺ ion assistance facilitating a coordination

between monomer, metal ion and DOP to form the selective cavity is proposed. We have

demonstrated that the metal ion persists within the polymer post-elution of the template and is

- 316 crucial to improving the binding affinity of DOP to MIP but not NIP, suggesting that the metal is
- 317 indeed assisting template selective rebinding within a so-called cavity of the MIP. We offer a simple
- 318 electrochemical method to prepare DOP sensitive MIPs. Further work is required to better
- 319 understand the selectivity and compatibility of the MIPs within real samples.

320 Author Contributions

- 321 SP, HELS, and SMR contributed to conception and design of the study. SP and HELS performed the
- 322 study and analysis. SMR, HELS and SP wrote the manuscript. All authors contributed to manuscript
- 323 revision, read and approved the submitted version.

324 Conflict of Interest Statement

- 325 The authors declare that the research was conducted in the absence of any commercial or financial
- 326 relationships that could be construed as a potential conflict of interest.

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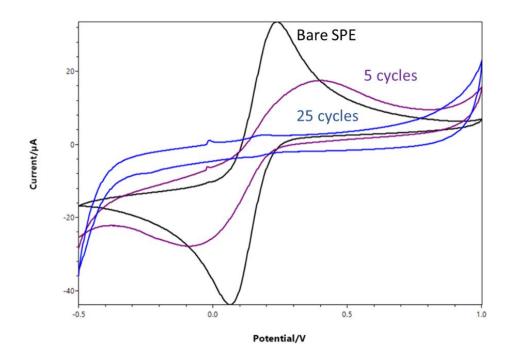
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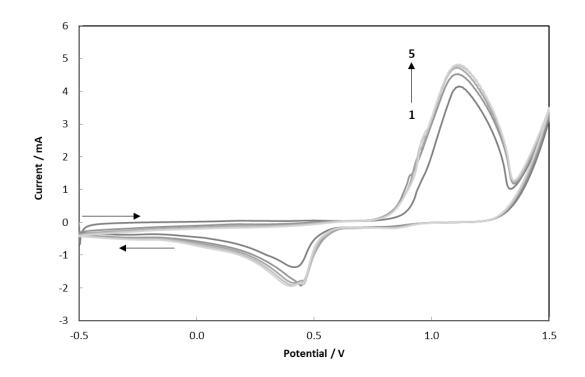
413 Supplementary Figures



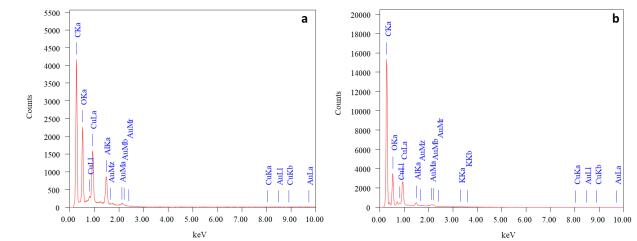


415 Fig. S1 – CV characterisations using a 5 mM potassium ferricyanide solution containing 0.5 M KCl as

- 416 supporting electrolyte (50 μL, triplicate, 50 mV s⁻¹) illustrating the current responses for SPEs
- 417 modified at various cycle number of electropolymerisation process of 4-AP in the presence of copper
- 418 chloride for DOP MIP layers, scan rate of 50 mV s⁻¹.



420 Fig. S2 - CV illustrating a typical DOP template elution process with 5 cycles at 175 mV s⁻¹ (~ 5 min,



421 RT, 22±2 °C) using PBS (50 μL).



Fig. S3 - SEM-EDX scans of MA-MIP before (a) and after (b) elution demonstrating the residual
presence of metal ions within the polymer. Scans were conducted using a JCM-6000PLUS at the set
parameters of 15.0 kV, Probe Current: 7.47500 nA, ZAF Method Standardless quantitative analysis,
fitting coefficient: 0.0762. SPEs were analysed in triplicate using 3 different sites.